

## **SAFE REPAIR**

 Chain slings should never be modified or repaired by operators; only qualified personnel should handle chain sling modifications or repairs

## **SAFE REMOVAL**

- Chain slings should be inspected and removed from service if any of the following conditions arise:
  - · Chain slings have cracked or deformed master links, coupling links or other components
  - Chain size is less than required at any point of any link
  - Hooks have been opened more than 25 percent of the normal opening
  - Hooks have been twisted more than 10 degrees from the plane of the unbent hook

